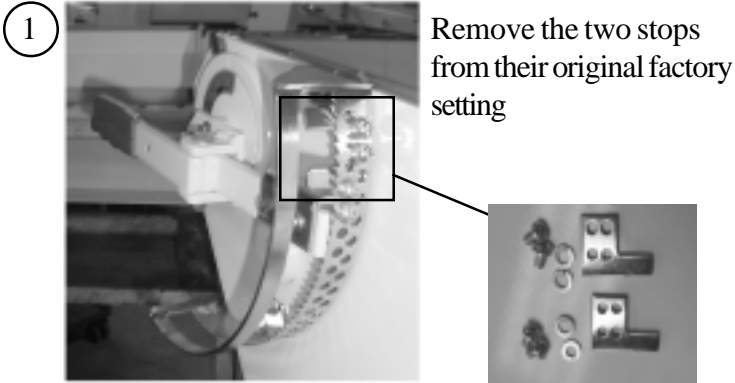




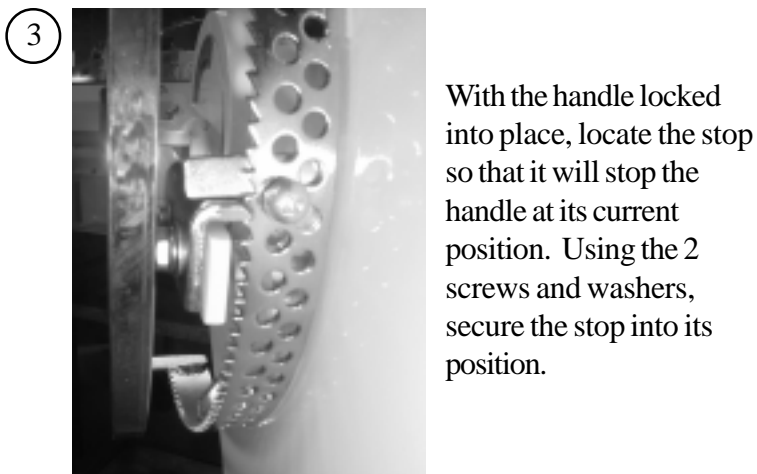
## ANETS SDR-4/SDR-4FL DOUGH ROLLER INSTRUCTIONS FOR SETTING THE STOPS



2 The first stop you set determines the final thickness of the dough.



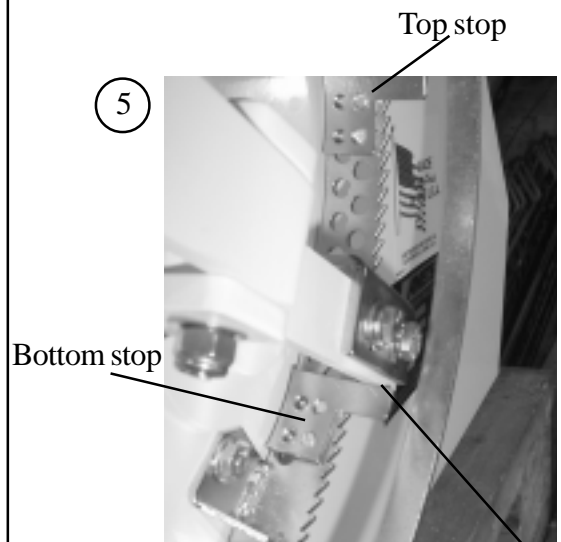
Using the red ratchet type handle to adjust the roller gap, run a dough piece through the machine, adjusting the rollers each time, until you have achieved your desired final dough thickness. There is a numbered plate for reference during the setting process.



4 Now you will set the second stop. The second stop you set determines the shape of the dough piece.



Again, run a piece of dough through the machine taking note of the location of the ratchet handle and the tooth position at which you are starting. It may be helpful to mark the tooth with a washable black marker during this process. You will need to adjust the rollers in between each dough pass to work into the desired dough shape and thickness. This will require several attempts. Do not reuse the same dough piece to achieve the proper results.



Once you have found the desired setting, position the bottom stop so the bottom of the ratchet handle rests on top of the stop. Secure the stop with the 2 screws and washers.